

Date: Thursday, 6/5/2008 12:40:28 PM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LUG
Job Number : 05025	
Estimate Number : 13367	
P.O. Number :	Part Number : D358913
This Issue : 6/5/2008 S.O. No. :	Drawing Number : D3589 PROTO 08.06.01
Prsht Rev. : NC	Project Number : VR0004
First Issue : / / Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run :	Material :
Written By : <u>M 08/06/05</u>	Due Date : 6/12/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-05-30 new issue DD verified by:ec	

Additional Product

PROTOTYPE

Job Number:

**FOR ENGINEERING USE ONLY**

Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet



Comment: Qty.: 0.0049 sf(s)/Unit Total : 0.0099 sf(s)

304/316 .063 Sheet

batch: 106860 HB 8-6-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: PROTO HB 8-6-6Prog Rev: PROTO ③

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE HB 8-6-6

4.0 QC8

SECOND CHECK
**ENGINEERING
APPROVAL**

Comment: SECOND CHECK

08-06-06 08.06.01

5.0 PACKAGING 1 PACKAGING RESOURCE #1

**FOR ENGINEERING USE ONLY**

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

08-06-06 ③

Date: Thursday, 6/5/2008 12:40:28 PM
User: David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 05025

Part Number: D358913

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



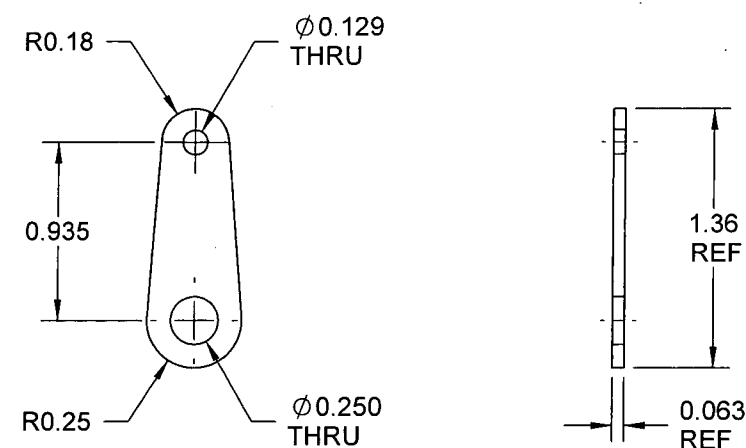
Comment: FINAL INSPECTION/W/O RELEASE

1A08.06.09

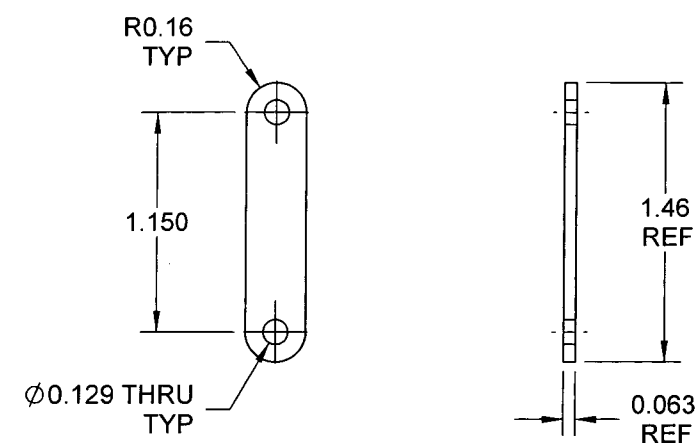
Job Completion



charge to w/p #00224 *Prodyke*
MF 08-06-13



D3589-13 LUG



D3589-15 LINK

D3589-13/-15 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524,
OR MIL-S-5059 (ANNEALED) 2B FINISH
16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs EACH

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
12.08.06.05

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3589	SHEET 7 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.05.29	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Receiving Report

Date: 8/01/98
Supplier: CMH

Batch No: 2106860
Dart P/O: 5445

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☒
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☐ No ☒
QC6 Inspection: ☒ N/A ☐
Work Order: ☒ N/A ☐

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
MY1302R 1250		12	0	0	12	

Initials of receiver (if shipment OK) Level 12 [Signature]

Location [Blank]

Production/Admin: [Signature]
Date: 08/01/98
Received/Costing: RIP 0783
Initial: [Signature]

H:\FORMS\Purchasing\approved purchase\RECREPORT Rev D

77-4248
77-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

VED JAN 28 2008

ACE LTD
EN STREET

FACTURE
INVOICE

N° 184746

DATE 18/01/08

BON DE LIVRAISON
PACKING SLIP N° 130740

DATE DE LIVRAISON
DELIVERY DATE 18/01/08

TERMES / TERMS

NET 30 JOURS

TERR.

REMARQUES / REMARKS

PAGE N°

001

DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
4 48 X 96	504	350.476	CLB	1766.40
'8	10	504.000	CLB	CL 50.75
SHAFT	0	287.400		0.00
BE	1	2.950	UN	CL 2.95
POIDS TOTAL	515			
TOTAL WEIGHT	515			

Formplus N° 8619

THE PROPERTY OF "ACIER CAMPI INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.
E FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY
3R 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH
JELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE
LAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE
CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE

CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

STOMER'S SIGNATURE

DATE

SOUS-TOTAL
SUB TOTAL

1820.10

T.P.S.
G.S.T.

91.01

T.V.Q.
Q.S.T.

0.00

TOTAL

1911.11

MILL TEST REPORT

TA CHEN INTERNATIONAL CORPORATION
www.tachen.com

This MTR contains 1 page (Page: 1)

MTR#: YMCLF06M936-1-1 Customer#: CFFPMI PO#: C61153 SO#: C67316
Item#: 16GA4883042B Bundle#: 58S72663A-2 Heat#: BG212967

INSPECTION CERTIFICATE

YEN MAU CORP.
YEN MAU CORP.

INVOICE NO.: FORMER-YEN MAU 1001001001
COMPOUND: PRIMARY 45LD ROLLED STAINLESS STEEL SHEETS
SPECIFICATION: AEN 304 2B FINISH, WITH PAPER INTERLEAVED
CUSTOMER: AEN 304
BAOFORD ENTERPRISES LTD.

YEN MAU CORP. 304, SPEN AN NO. 10 CHU HENG
KACHING TAWAN R.O.C.
TEL: 0975723655 FAX: 0975723656
CERTIFICATE NO: CFFPMI06-14
DATE OF ISSUE: 08/21/2008

SIZE	NO. of Product	Weight in KG	Heat No.	ID No.	Physical Properties					Chemical Properties (%)									
					Tensile Test														
					Y.S.	T.S.	EL.	HB	HV	C	Si	Mn	P	S	NE	O	N		
		NET			MPa	MPa	(%)			%100	%100	%100	%100	%100	%100	%100	%100		
16GA4883042B	1	304	BG212967	58S72663A-1	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-2	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-3	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-4	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-5	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-6	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-7	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-8	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-9	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-10	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-11	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
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16GA4883042B	1	304	BG212967	58S72663A-17	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
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16GA4883042B	1	304	BG212967	58S72663A-27	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
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16GA4883042B	1	304	BG212967	58S72663A-29	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-30	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-31	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-32	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-33	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
16GA4883042B	1	304	BG212967	58S72663A-34	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
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16GA4883042B	1	304	BG212967	58S72663A-37	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		
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16GA4883042B	1	304	BG212967	58S72663A-50	45075	98000	50	88	173	4.4	38	105	24	3	818	1813	4.5		

Remarks: NO MERCURY CONTAMINATION
We hereby certify that the material described herein has been made in accordance with the rules of the mill certificate.

WITH AEN 304/ASME SA200-00 APPROVED

REMARKS: GOOD FOR ALL HEAT NO.
1. EQUIVALENT TO ASME SA200-00 SA200-00 ASTM A304-00 TYPE 304
2. INTERGRANULAR CORROSION IN ACCORDANCE WITH ASTM A304-00
3. Intergranular Corrosion (ASTM E169, 161) Corrosion (ASTM E169, 161)
4. Tensile Test ASTM E8M-07
5. Yield Strength (ASTM E169, 161)
6. Other Element: ASTM E207, 207E-01, 207E-02, 207E-03
7. MERCURY FREE
8. SOURCE: 1000
9. CHEMICAL PROPERTIES AND PHYSICAL PROPERTIES COMPLY TO AEN 304

YEN MAU CORP.

Lin Kim Hing
Manager of Quality Assurance

98661, 98662